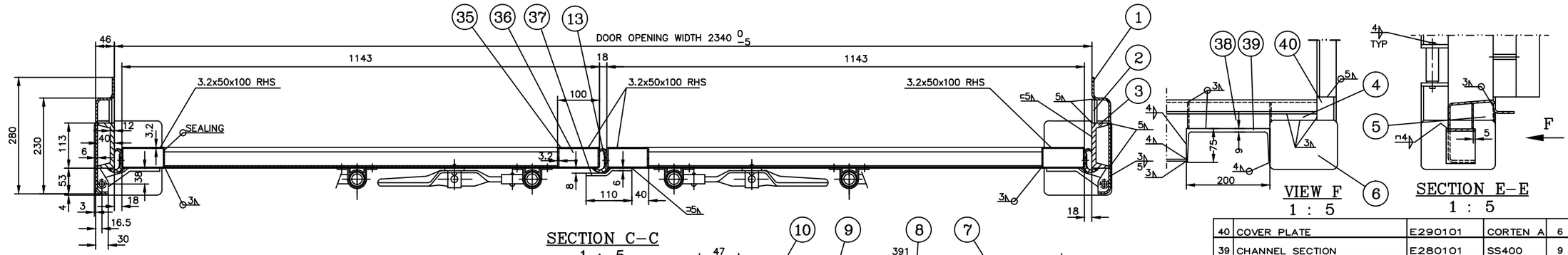
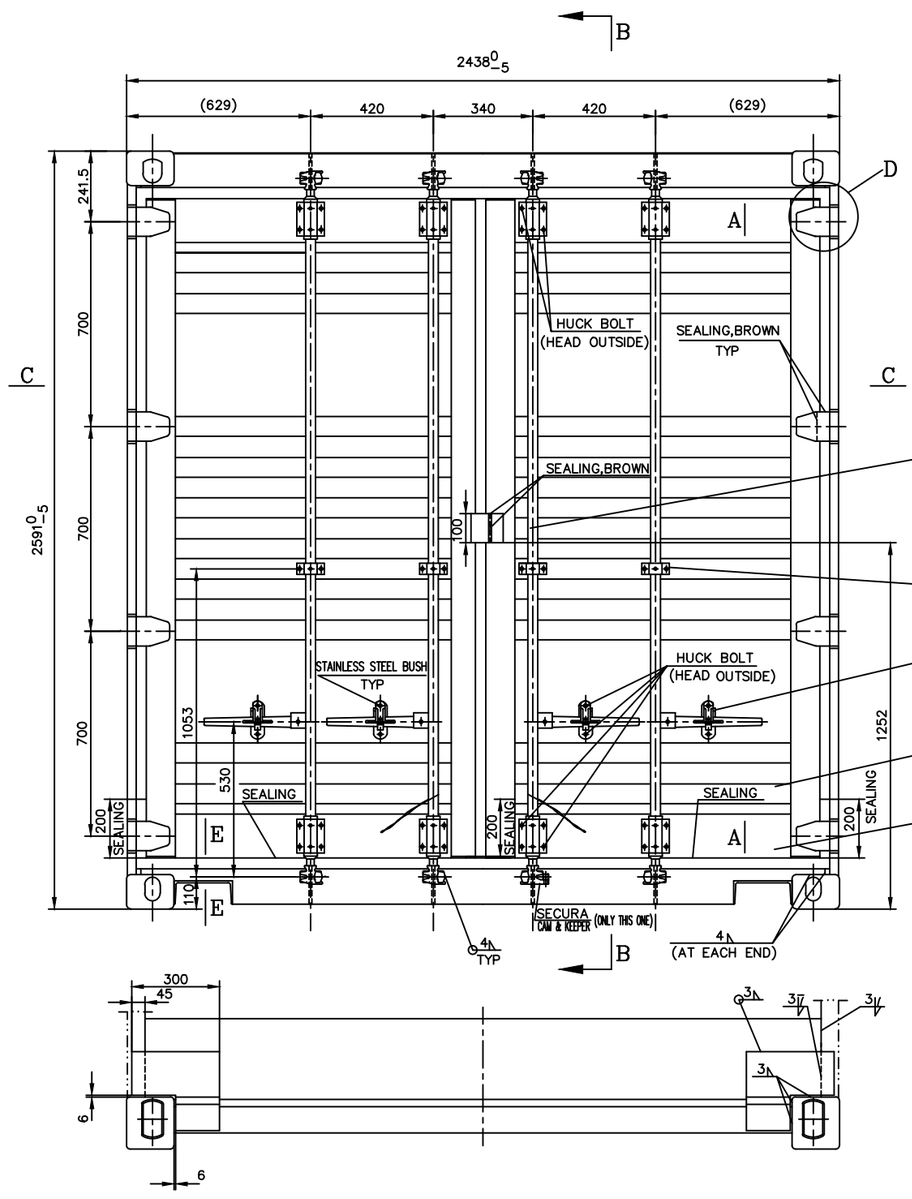
DWG No.: 194M22G1E

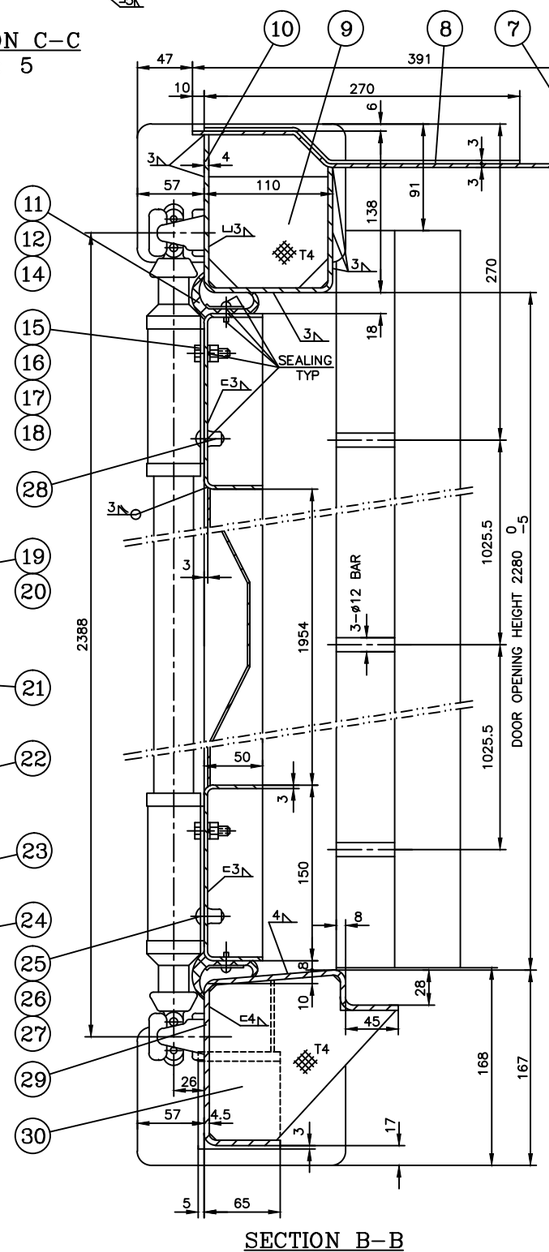


SECTION C–C
1 : 5

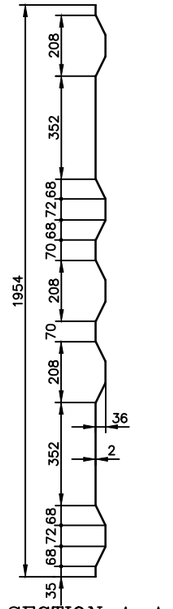
VIEW F
1 : 5

SECTION E–E
1 : 5

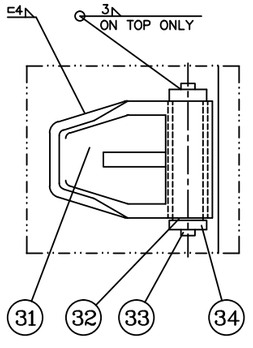




SECTION B–B
1 : 2.5



SECTION A–A



DETAIL D
1 : 2.5

ITEM	DESCRIPTION	DWG No.	MATERIAL	TH.	QTY.
40	COVER PLATE	E290101	CORTEN A	6	2
39	CHANNEL SECTION	E280101	SS400	9	2
38	COVER PLATE	E270101	CORTEN A	3	2
37	DOOR KEEPER	E260101	CORTEN A	6	1
36	DOOR FRAME COVER PLATE	E250101	CORTEN A	3	8
35	DOOR FRAME HOLLOW SECTION	E240101	CORTEN A	3.2	4
34	HINGE BUTT	E230001	SS400,ZINC PLATED		16
33	HINGE PIN	E220001	SUS304		8
32	PLAIN WASHER (GB/T97.1–2002)	2.0x13(ID)x24(OD)	SUS304		8
31	HINGE(FULL NYLON BUSH,REINFORCED)	E200008	SS400,ZINC PLATED		8
30	DOOR SILL WEB	E190101	CORTEN A	4	4
29	DOOR SILL	E180101	CORTEN A	4.5	1
28	HUCK–BOLT CAP	2662–1200	ZINC PLATED		6
27	HUCK–BOLT	2611–1204	HDG		4
26	HUCK–BOLT	2611–1206	HDG		1
25	HUCK–BOLT	2611–1212	HDG		1
24	DOOR RAIL	E170101	CORTEN A	3	4
23	DOOR PANEL	E160101	CORTEN A	2	2
22	SHIM	E150001	EPDM		4
21	SHIM	E140001	EPDM		4
20	DOOR HOLDER	E310001	NYLON		2
19	LOCKING DEVICE	194M22G1E.1	HDG		1ST
18	NUT (GB/T6170–2000)	M10 G8	ZINC PLATED		42
17	SPRING WASHER (GB93–1987)	A10	ZINC PLATED		42
16	BOLT (GB/T5783–2000)	M10x25 G8.8	HDG		39
15	BOLT (GB/T5783–2000)	M10x35 G8.8	HDG		3
14	RIVET (GB/T12618–90)	ø4.8x15,OPEN TYPE	SUS304		84
13	GASKET RETAINER–V	E120101	SUS304	1	3
12	GASKET RETAINER–H	E110101	SUS304	1	4
11	DOOR GASKET	E100001	EPDM		1ST
10	DOOR HEADER LOWER	E090101	CORTEN A	4	1
9	DOOR HEADER WEB	E080101	CORTEN A	4	4
8	ROOF CORNER GUSSET	E070101	CORTEN A	3	2
7	DOOR HEADER PLATE	E060101	CORTEN A	3	1
6	CORNER FITTING (ISO 1161)	178x162x118	SCW480		0.5ST
5	REAR CORNER COVER PLATE	E050101	CORTEN A	3	2
4	REAR CORNER COVER PLATE	E040101	CORTEN A	3	2
3	REAR CORNER POST INNER	E030001	SS490/SM490YA		2
2	LASHING ROD	E020001	SS400,ZINC PLATED		6
1	REAR CORNER POST	E010101	CORTEN A	6	2

TITLE: REAR END ASSEMBLY

CUSTOMER: SEACUBE FOR MORETA		SCALE: 1 : 10	
DESIGNED BY: YM	Mar.30,2018	WEIGHT: KG.	QTY.: 1
CHECKED BY: HJP	Mar.30,2018	DWG No.: 194M22G1E	
APPROVED BY: HSD	Mar.30,2018		
SHEET 1 OF 1 SHEETS		ISSUE:	18A–00

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